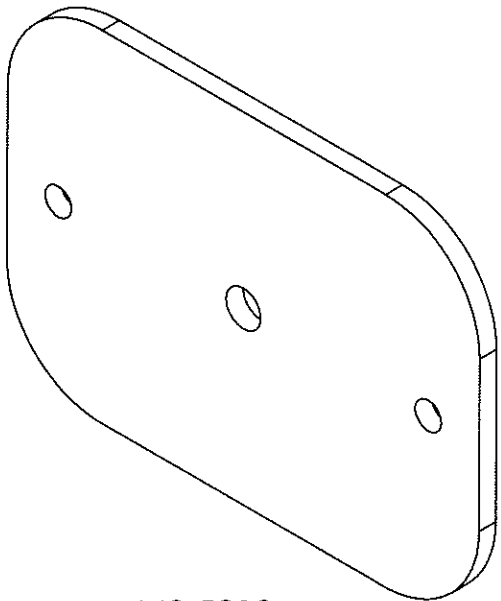
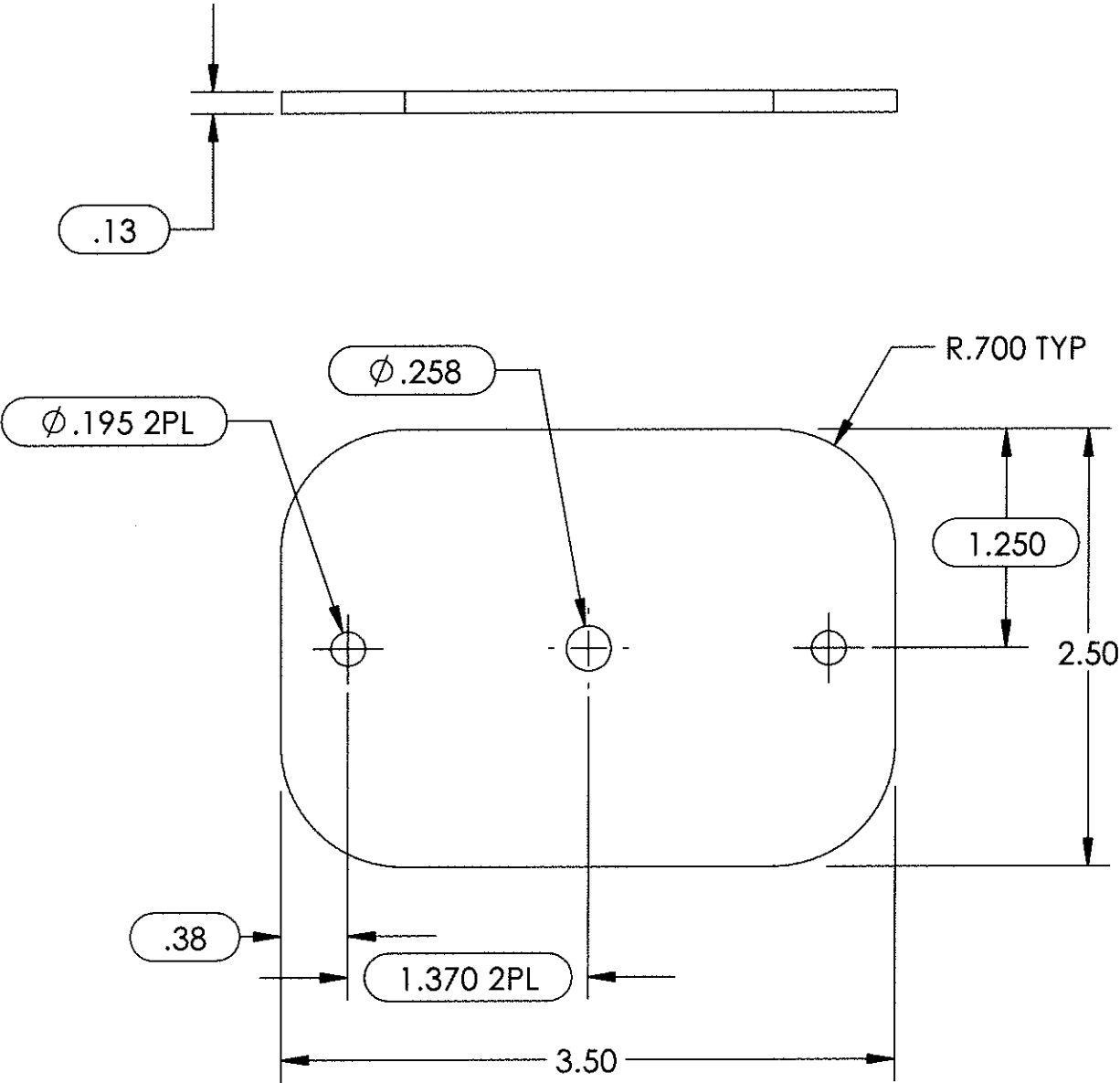


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE REVISION: PR1		N/A
N/C	INITIAL RELEASE	11-02-11	P. BRAVO
A	INCORPORATED ECN 03488	04-17-12	P. BRAVO
B	INCORPORATED ECN 03696, 03990	07-18-13	P. BRAVO
C	INCORPORATED ECN 05930	02-06-18	P. BRAVO

NOTES: UNLESS OTHERWISE SPECIFIED

- 1 MATERIAL: 7075-T651 ALUMINUM PER AMS-QQ-A-250/12.
- 2 FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR: BLACK: PRETREAT PR-148 ADHESION PROMOTER, PRIME IAW MIL-P-23377J TYPE I, CLASS N.
3. DEBURR AND BREAK ALL SHARP EDGES.
4. IDENTIFY IAW MPP-120. LASER ENGRAVE CENTURY GOTHIC, 12 POINT P/N AND REVISION.
- 5 PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: 649.5212 BRACKET.SLDPRT, LAST MODIFIED 02-06-18.
- 6 PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: 649.5214 BRACKET.SLDPRT, LAST MODIFIED 02-06-18.
- 7 ALTERNATE MATERIAL: 0.125 INCH THICK 2024-T3 ALUMINUM SHEET METAL.
- 8 ALTERNATE MATERIAL: 7075-T6511 ALUMINUM PER AMS-QQ-A-200/11.



649.5210

		5	649.5214	BRACKET	<div>1</div> <div>8</div>	<div>2</div> <div>6</div>		
		4	649.5213	DOUBLER	<div>1</div> <div>7</div>	<div>2</div>		
		3	649.5212	BRACKET	<div>1</div> <div>8</div>	<div>2</div> <div>5</div>		
		2	649.5211	SHIM	<div>1</div> <div>7</div>	<div>2</div>		
		1	649.5210	DOUBLER	<div>1</div> <div>7</div>	<div>2</div>		
		FIND #	PART #	DESCRIPTION	MAT'L	SPEC.		
QTY		PARTS LIST						
NEXT ASSY (S)		ORIGINAL DATE (MM-DD-YY) 11-02-11		<div><div><div>DART</div><div>AEROSPACE</div></div><div>3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300</div><div>APICAL INDUSTRIES, INC. dba DART AEROSPACE</div></div>				
649.4700		DRAWN BY A. QUAN					CHECKER P. BRAVO	
		DRAWING APPROVAL P. BRAVO 11-02-11						
		CONTRACT No.						
				BRACKET				
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ± .5°		SIZE B	CAGE CODE 07M26	DWG. NO. 649.5200	REV. C	
				SCALE NONE		SHEET 1 OF 4		

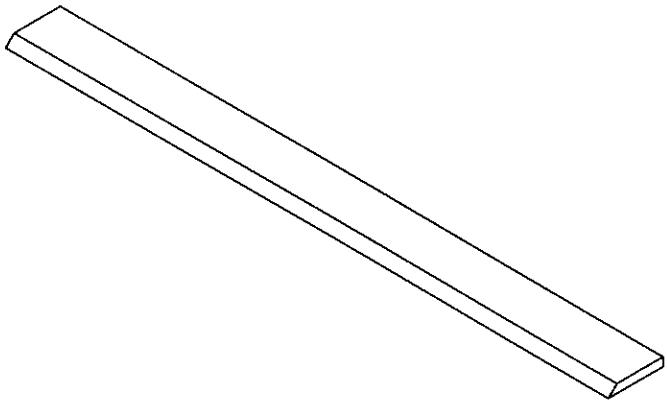
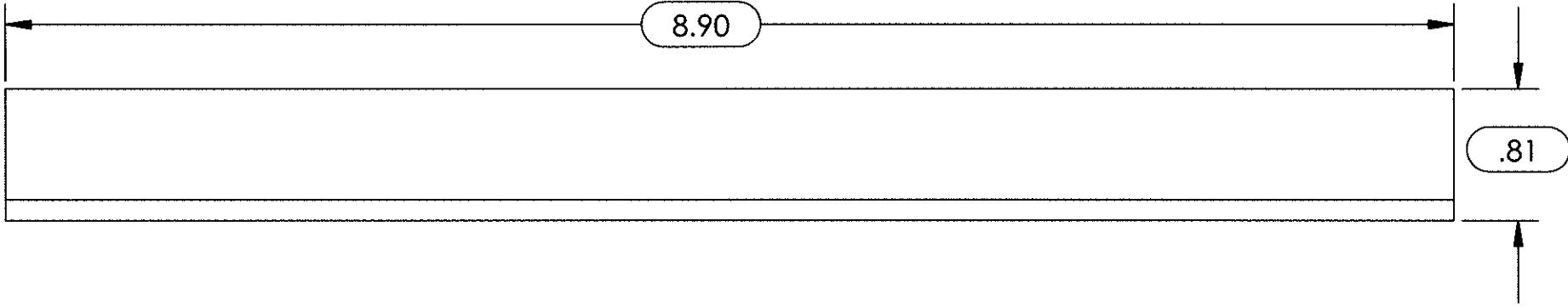
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A

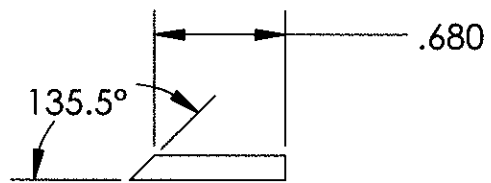
B


C

D



649.5211



ORIGINAL DATE (MO-DA-YR) 11-02-11		 DART AEROSPACE APICAL INDUSTRIES, INC. dba DART AEROSPACE		3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY A. QUAN	CHECKER P. BRAVO				
DRAWING APPROVAL P. BRAVO 11-02-11		BRACKET			
CONTRACT No.					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ± .5°		SIZE B	CAGE CODE 07M26	DWG. NO. 649.5200	REV. C
		SCALE NONE			SHEET 2 OF 4

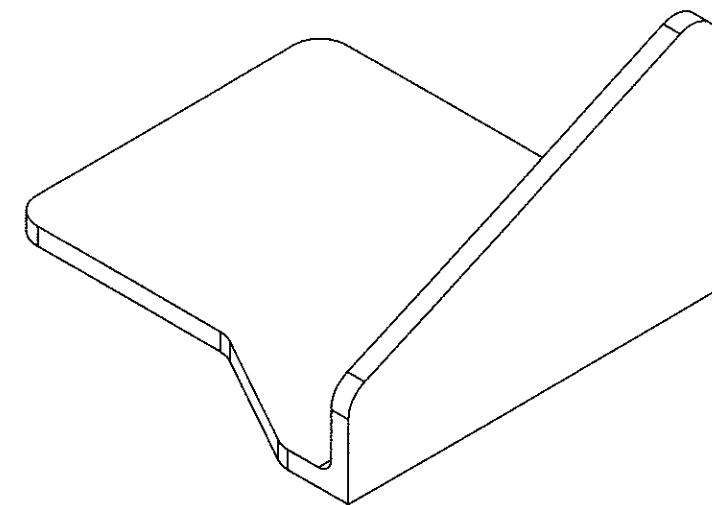
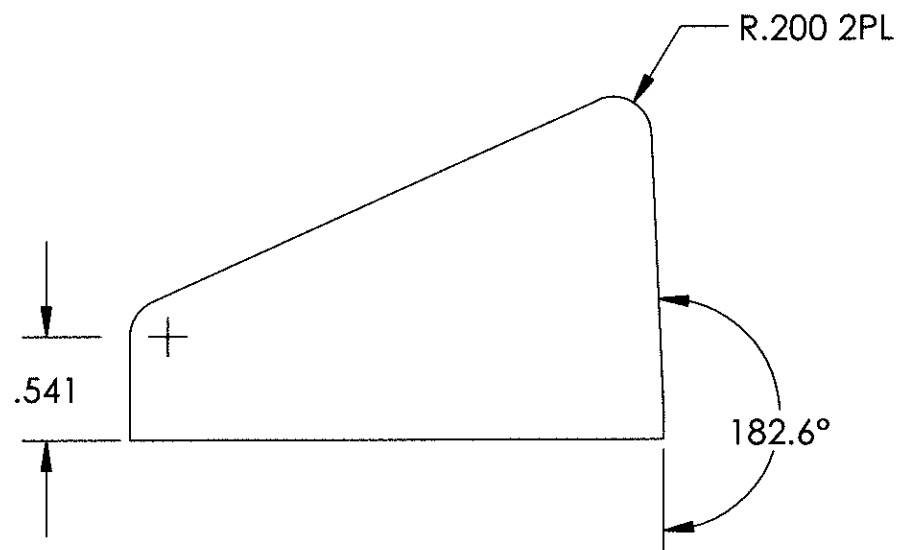
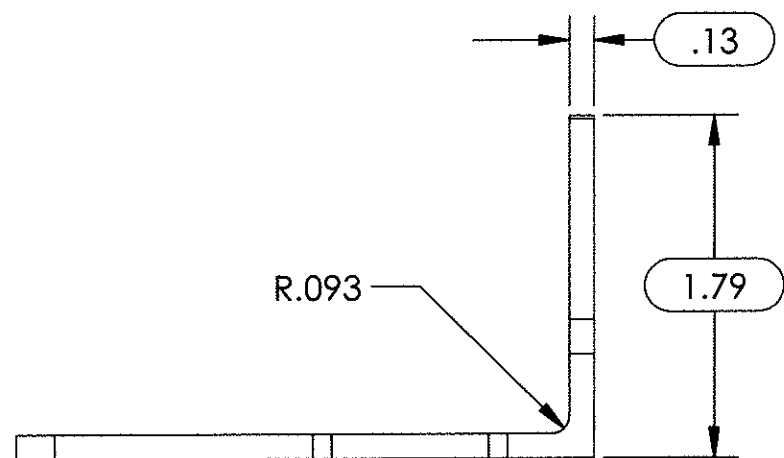
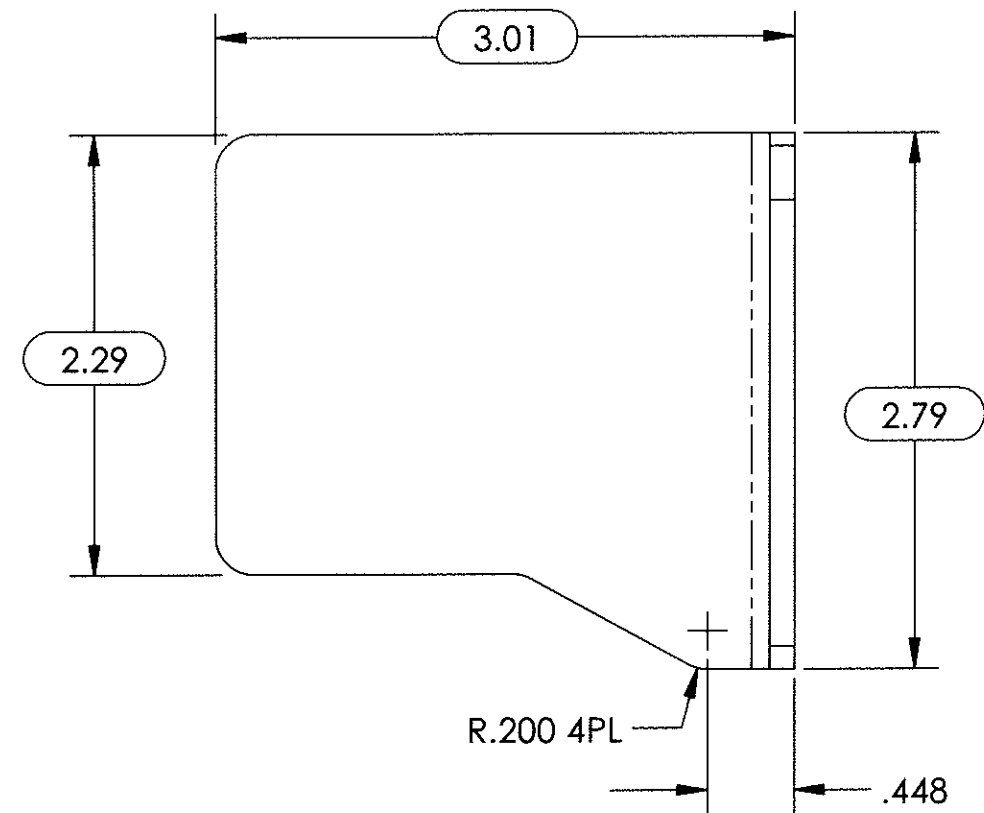
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A

B

C

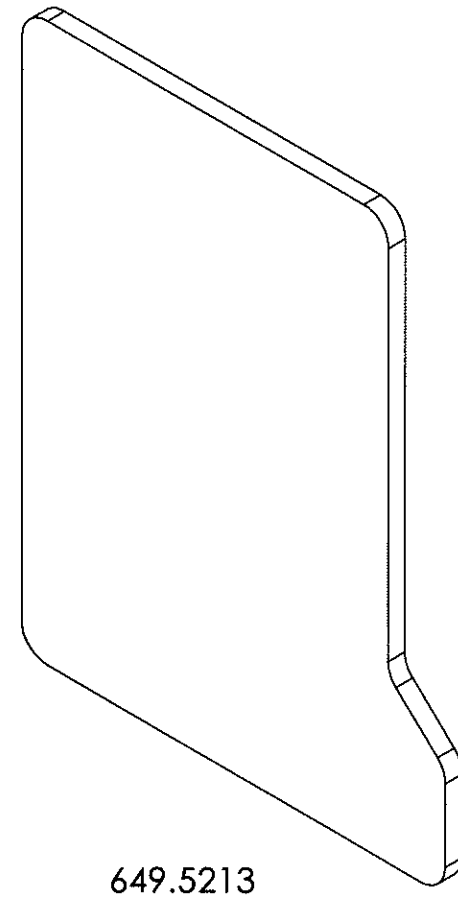
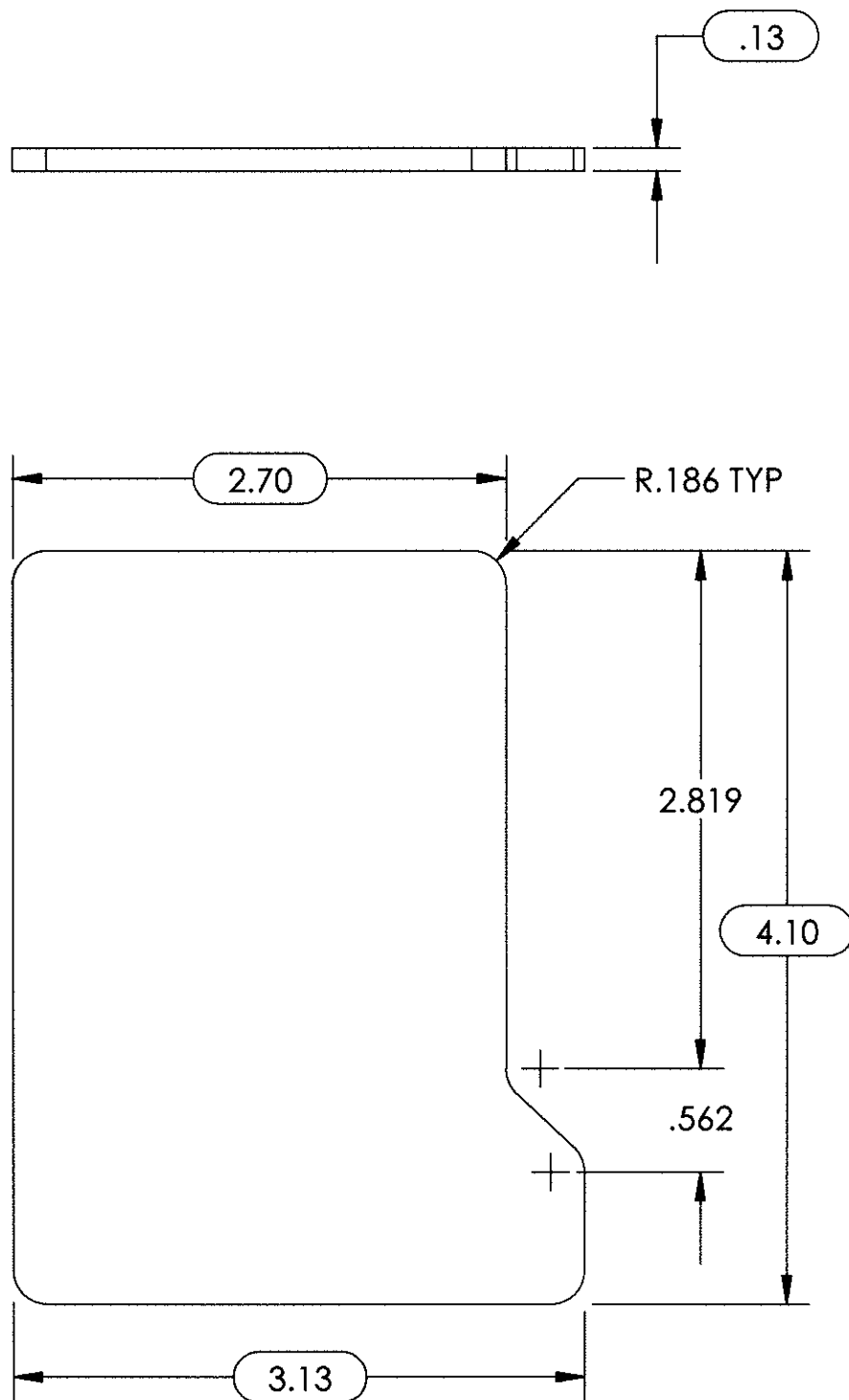
D



649.5212 SHOWN
649.5214 OPPOSITE

ORIGINAL DATE (MO-DA-YR) 11-02-11		DART 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300 APICAL INDUSTRIES, INC. dba DART AEROSPACE	
DRAWN BY A. QUAN	CHECKER P. BRAVO		
DRAWING APPROVAL P. BRAVO 11-02-11		BRACKET	
CONTRACT No.		SIZE B	REV. C
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ± .5°		CAGE CODE 07M26	DWG. NO. 649.5200
		SCALE NONE	SHEET 3 OF 4

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ORIGINAL DATE 11-02-11		3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
DRAWN BY A. QUAN		CHECKER P. BRAVO	
DRAWING APPROVAL P. BRAVO 11-02-11		APICAL INDUSTRIES, INC. dba DART AEROSPACE	
CONTRACT No.		BRACKET	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$		SIZE B	CAGE CODE 07M26
		DWG. NO. 649.5200	REV. C
		SCALE NONE	SHEET 4 OF 4